

MANUAL FOR ROLLER IRONER (Electricity type)

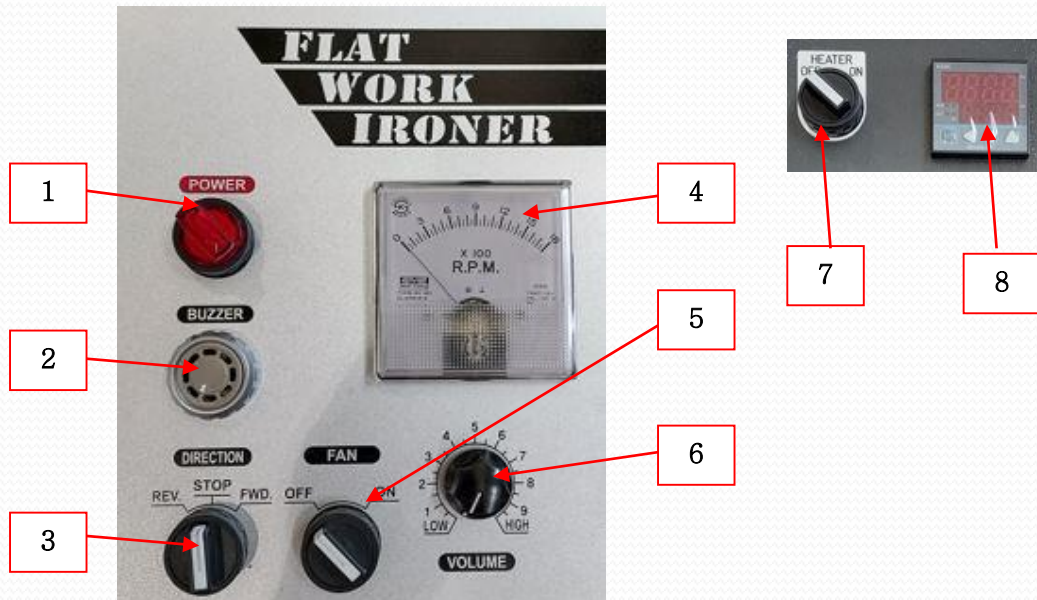


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PANEL AND OPERATING METHOD



No	설 명	No	설 명
1	Power lamp	4	RPM Indicator
2	Buzzer	5	FAN ON/OFF Switch
3	Reverse turn mode	6	Rotation speed adjustment
	Stop	7	Heater ON/OFF Switch
	Forward turn mode	8	Temperature setting button

1. Turn the power switch to On.
2. Turn the orientation mode to forward rotation.
3. When the roller rotates, adjust the speed with a speedometer.
4. Turn on the heater.
Set the desired temperature.
5. Insert the seat and adjust the speed with the speedometer according to the operator's proficiency.
6. Turn off the electric heater at the end of the operation.
7. Turn on the fan and cool the roller.
8. After idling for at least 30 minutes, stop the Ironer.

Front part of Ironer

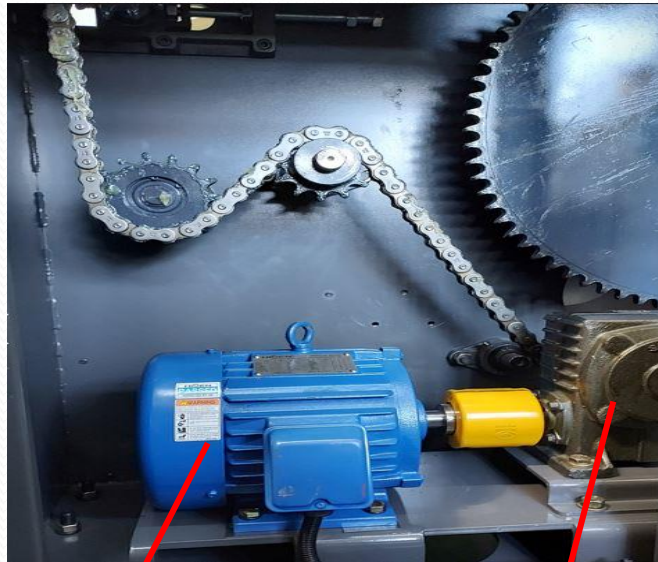
Safety net



place where
sheets are taken

Emergency
switch

Right side of the ironer



Motor

decelerating motor

**“Check decelerator oil”
Must be checked every month.**

Left side of the ironer

Heater wire



Main bearing

Auxillary bearing

Specification

형식 MODEL	단위 UNIT	Roller Ironer					
Model	-	R412	R4125	R613	R623	R813	R823
롤러크기 Roller Size	Φ*mm	400*2000	400*2500	600*3000	600*3000	800*3000	800*3000
롤러수량 Roller quantity	EA	1	1	1	2	1	2
스팀 압력 (옵션) Steam Pressure	Kg/cm2	-	-	5 ~ 7	5 ~ 7	5 ~ 7	5 ~ 8
스팀 소모량 Steam Consumption	Kg/h	-	-	~ 180	~ 250	~ 200	~ 350
스팀 IN/OUT Steam Pipe In/Out	A	-	-	25 / 25	25 / 25	25 / 25	32 / 32
스팀타입 처리량 Steam Type Volume	EA/h	-	-	120	250	150	350
스팀타입 전원 Steam Type Power	Volt Hz / kw	-	-	1Φ 220 60 / 1.5	1Φ 220 60 / 1.5	1Φ 220 60 / 2.2	1Φ 220 60 / 2.2
전기히터 (옵션) Electric Heater	Kw/h	24	24	36	-	36	-
모터 Motor	HP	1	1	2	-	3	-
인버터 Inverter	HP	2	2	3	-	5	-
전기타입 처리량 Electric Type Volume	EA/h	50	50	120	-	150	-
전기타입 전원 Electric Type Power	Volt Hz/kw	3Φ 380 50 or 60 / 18.7	3Φ 380 50 or 60 / 18.7	3Φ 380 50 or 60 / 28.5	-	3Φ 380 50 or 60 / 28.5	-
외형 치수 Dimensions (mm)	W*D*H	2960*1050*1350	3460*1050*1350	4000*1200*1510	4000*1500*16 50	4300*1500*1700	4300*1930 *1990
무게 Weight	Kg/lbs	850 / 1873	920 / 1985	2000 / 4408	2800 / 6172	2700 / 5953	3700 / 815 7